

Figure 1 – Group Delay Compensator

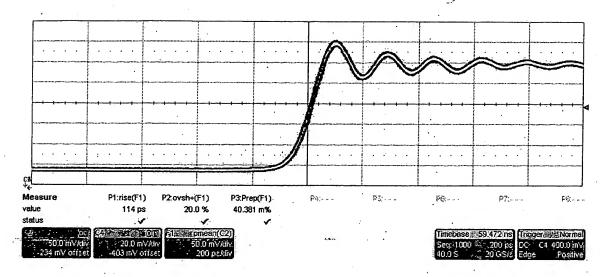


Figure 2 - WM8600A Channel Step Response Exhibiting Poor Group Delay Characteristics

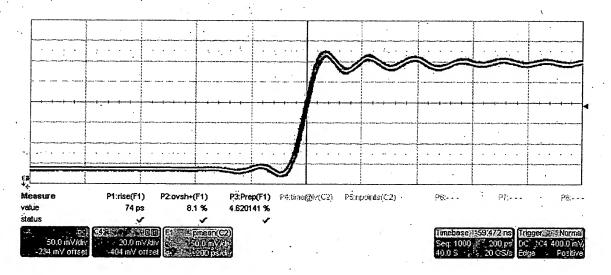


Figure 3 - WM8600A Channel Step Response Resulting From Improper Group Delay Compensation

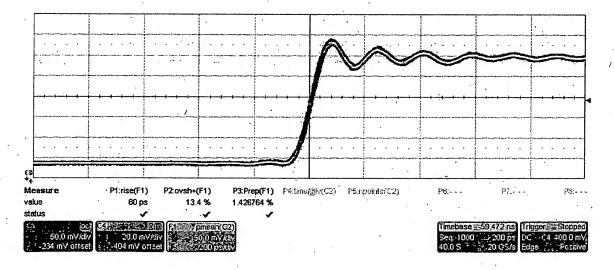


Figure 4 -WM8600A Channel Step Response with Proper Group Delay Compensation

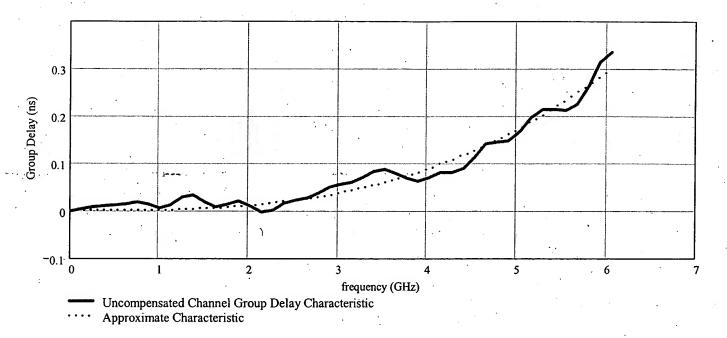


Figure 5 - Uncompensated Channel Group Delay Characteristic

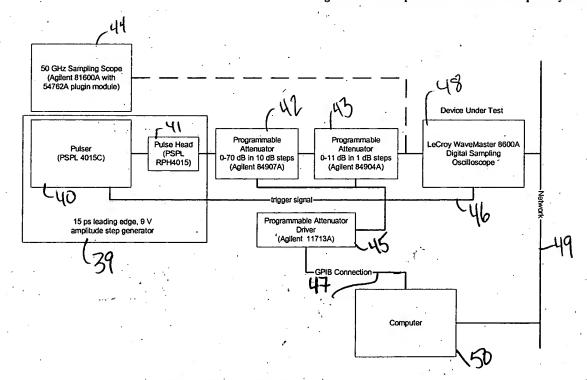


Figure 6 - WaveMaster 8600A Calibration Arrangement

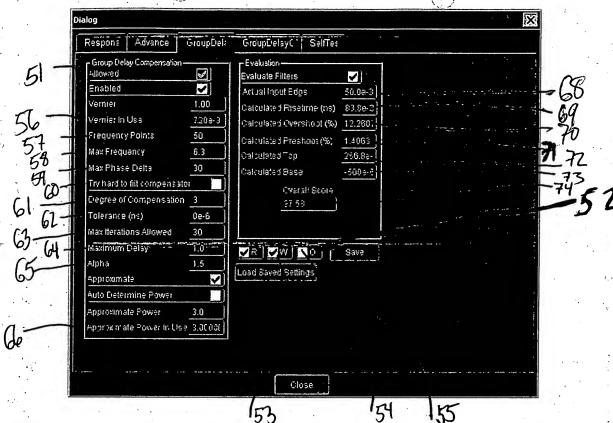


Figure 7 – Dialog Showing Allpass Filter Fitter options and Final Filter Evaluation

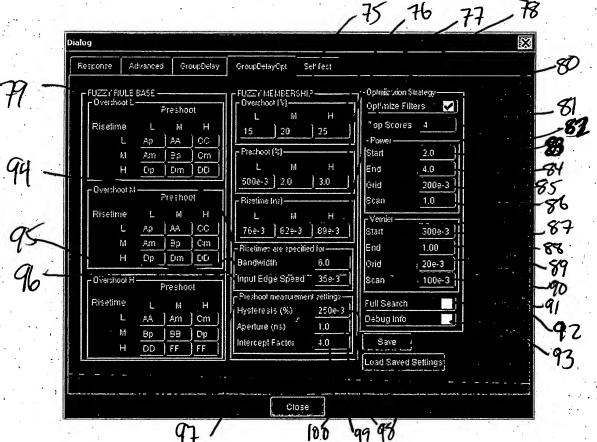


Figure 8 - Dialog Showing Grading Options and Optimization Strategy Options

	for n=0 N	for each response point
-2	$R_n = GD_{comprel}(f_n, g_{i-1}) + gd_{spec_n}$	calculate a residual
34	for j=0 2S-1	for each coefficient
4	$J_{n,j} = \frac{\partial}{\partial (g_{i-1})_{j}} GD_{comprel}(f_{n}, g_{i-1})$	calculate an element of the Jacobian matrix
5	$H = J^T \cdot W \cdot J$	calculate the approximate
. 6	for j=0 2S-1	generate a matrix whose diagonal is identical to the
7.	$D_{j,j} = H_{j,j}$	Hessian matrix and is zero elsewhere
8.	$\Delta P = (H + \lambda \cdot D)^{-1} \cdot J^T \cdot W \cdot R$	calculate the change in coefficient values
9	$g_i = g_{i-1} - \Delta P$	apply the change to the coefficients
10	$mse_{i} = \frac{1}{N+1} \cdot \sum_{n} \left(gd_{spec_{n}} + GD_{comprel}(f_{n}, g_{i-1}) \right)^{2}$	calculate the new mean- squared error
11.	true $mse_i > mse_{i-1}$ false	did the mean squared error increase?
.12	$\lambda = \lambda \cdot 10 \begin{vmatrix} \text{favor steepest} \\ \text{decent} \end{vmatrix} \lambda = \frac{\lambda}{10} \begin{vmatrix} \text{favor Newton-} \\ \text{Gauss} \\ \text{convergence} \end{vmatrix}$	

 $Figure \ 9-An\ Iteration\ of\ the\ Levenberg-Marquardt\ Algorithm\ during\ All pass\ Filter\ Fit$

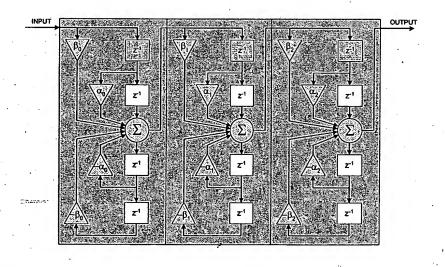


Figure 10 – A Three-Section (Sixth Order) Digital Allpass Filter

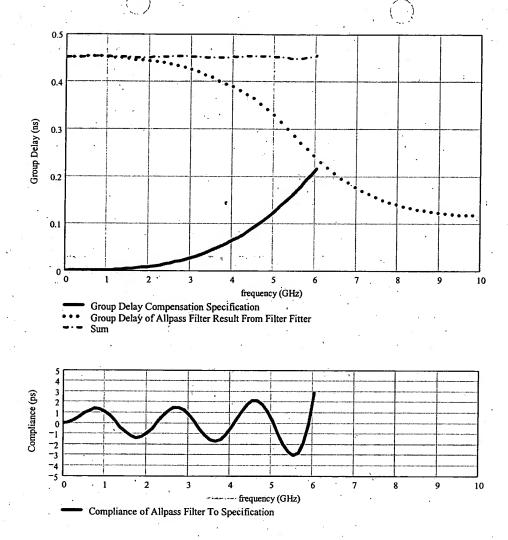
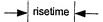


Figure 11 – Result of Allpass Filter Fit to Group Delay Compensation Specification



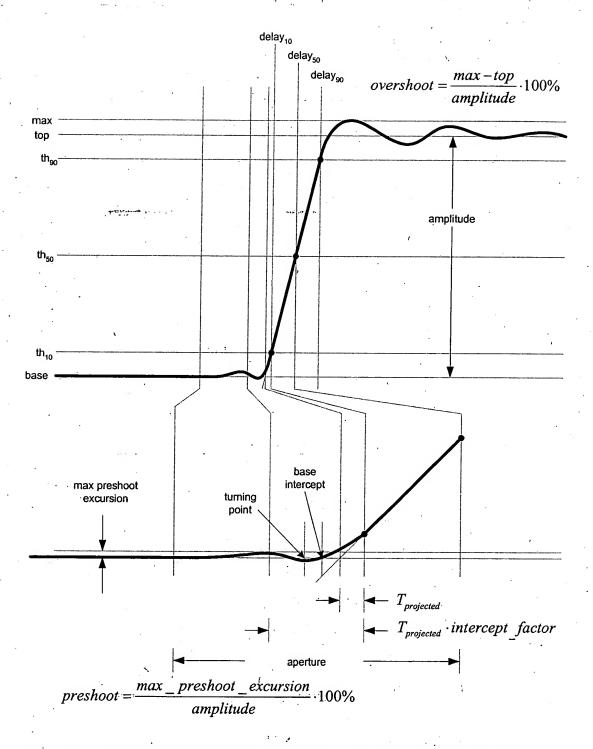


Figure 12 - Definitions of Risetime, Overshoot, and Preshoot Measurements

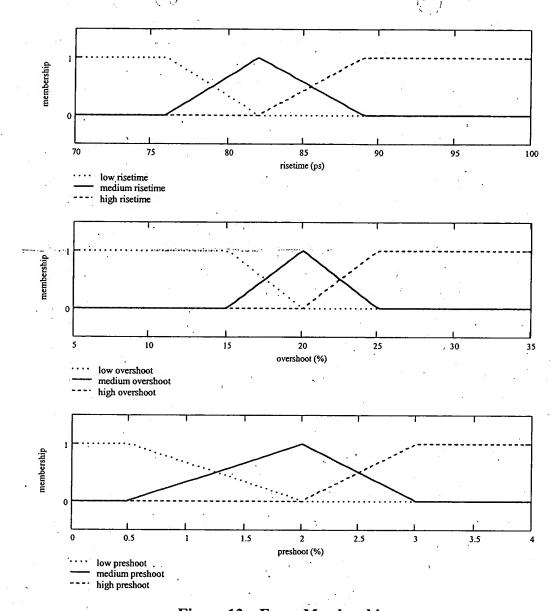


Figure 13 – Fuzzy Membership

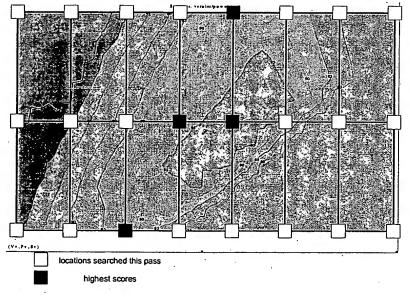


Figure 14 – Initial Optimization Scan and Result

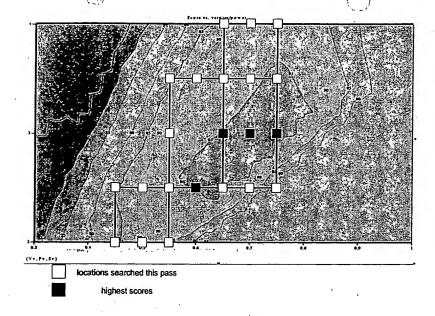


Figure 15 - Second Optimization Scan and Result

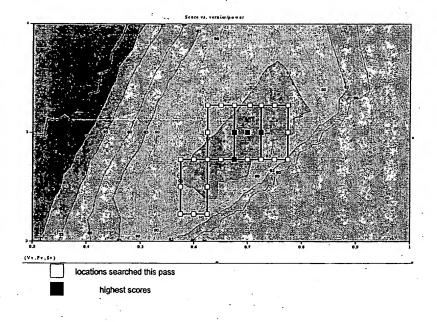


Figure 16 – Third Optimization Scan and Result

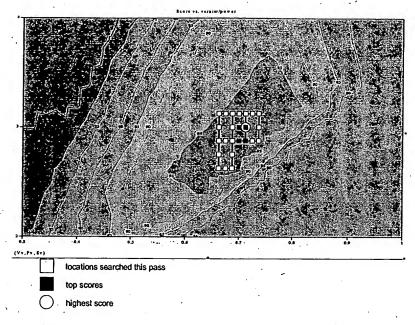
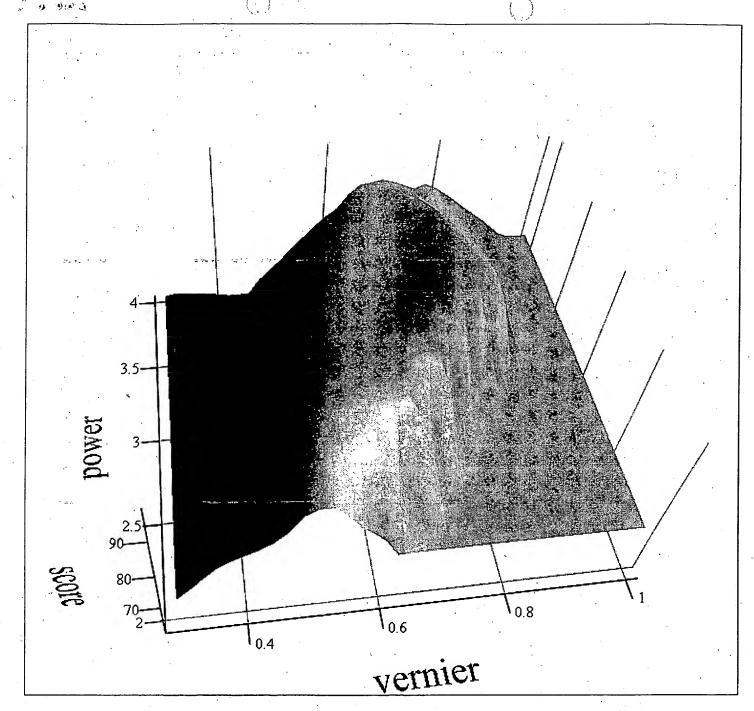


Figure 17 – Fourth Optimization Scan and Result



(Vv,Pv,Sv)

Figure 18 – Score vs. Optimization System Output Variables

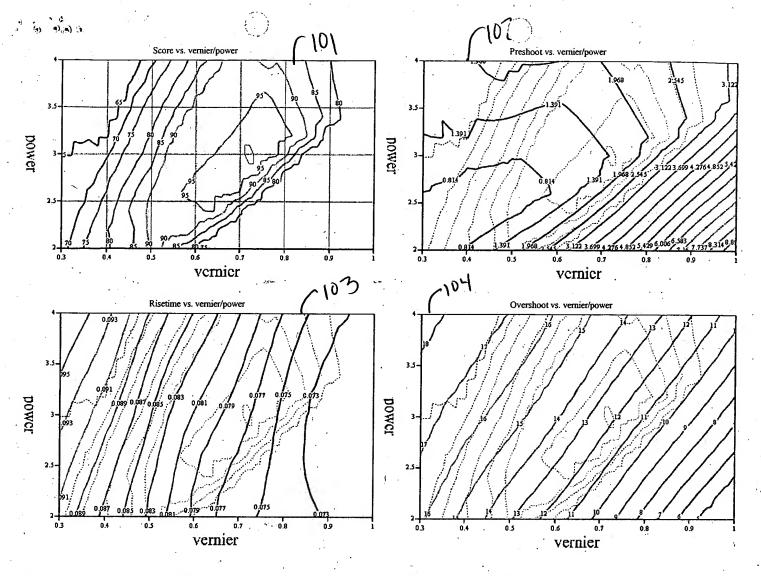


Figure 19 – Score and Measurer Parameter Outputs vs. Optimization System Output Control Variables

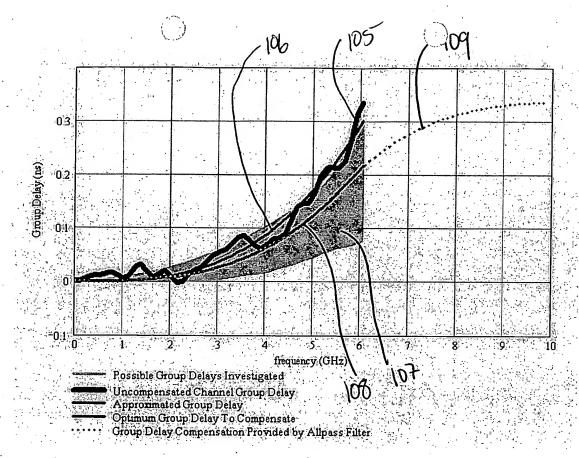


Figure 20 - Optimization Region and Result

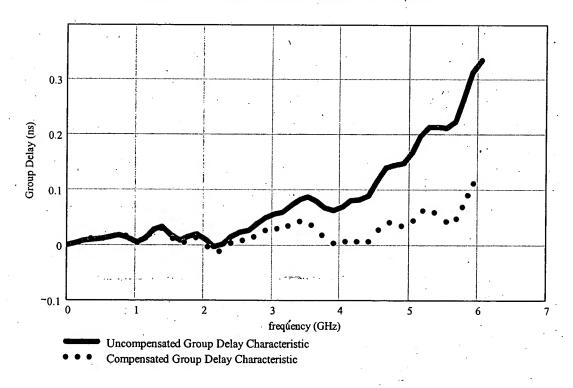


Figure 21 - Comparison of Uncompensated and Compensated Group Delay